

Dencrete™ TP

Low viscous polyurethane Tack Primer

DESCRIPTION

Dencrete™ TP is a solvent free, low viscosity, two component polyurethane resin based tack primer.

FEATURES AND BENEFITS

- Low viscosity
- Easy to apply
- Excellent penetration
- Seals pores and capillaries
- Excellent bond to substrate

FIELDS OF APPLICATION

Dencrete™ TP is designed for use as a tack primer on mineral substrates such as concrete and cementitious screeds prior to the application of **Dencrete™** covings.

SUBSTRATE PREPARATION

All substrates must be structurally sound, clean and dry and free from oil, grease and loose material and any other contamination which might impair adhesion.

Mechanical preparation such as captive shot blasting, scarification, and diamond grinding for edge work should be used to produce a substrate surface profile suitable for the application of a resin finish.

The tensile strength of the substrate should exceed 1.5MPa. The residual moisture content should be less than 4%.

Dencrete™ TP should be applied when substrate temperatures are constant or falling to minimise the risk bubble and void formation due to expansion of air within the substrate when temperatures are rising. This is particularly important to note on external applications. The curing reactions are influenced by

the ambient, material and substrate temperatures. Low temperatures lengthen the pot life, open- and curing times. High temperatures shorten pot life, open- and curing times. The temperatures should not fall below the minimum stated until the material is fully cured. The temperature of the substrate must be at least 3°C above the dew point both during the application and for at least a further 24 hours (at 15°C).

APPLICATION

Dencrete™ TP is supplied in prepacked units. Before mixing, precondition both A and B components to a temperature of approximately 15 to 20°C. Pour the entire contents of part B into the container of part A. Mix with a low speed (ca.300 rpm) electric drill and paddle for at least 3 minutes until homogeneous. Scrape the sides and the bottom of the container several times during mixing to ensure complete mixing. Keep the mixing head submerged to avoid entrapping air. Do not work out of the original container. Decant the mixed material into a fresh container and remix for another minute.

Dencrete™ TP is applied by roller. Ensure that the primer layer is complete to fully seal the substrate concrete. Broadcast **Dencoat™ Quartz** into the still wet primer to provide a bond bridge for subsequent layers. Protect the fresh primer from water and condensation which can cause a white bloom and tackiness which will be detrimental to subsequent layers.

CONSUMPTION

Dencrete™ TP: Typically 0.3-0.5kg/m² depending upon surface texture and porosity of the substrate concrete. Very

porous substrates may require double priming.

CLEANING AGENT

Tools must be cleaned immediately after use with **Dencoat™ Tool Cleaner** or other suitable solvent.

PACKAGING

Dencrete™ TP is supplied in 10 kg, units. **Dencrete™ TP** is used with **Denpur™ Hardener** in appropriate quantity.

SHELF LIFE

Minimum 12 months stored in original containers under dry conditions at a temperature between 15-20°C. Do not expose to direct sunlight.

Technical data for Liquid material

| Property | Method | Values |
|---------------------------|------------------|------------------|
| Mixing Ratio A:B | | 10 kg : 2.5 kg |
| Mixed density | | 1.06 kg/l |
| Mixed Viscosity at 23°C | Brookfield DV-II | 300 cP |
| Working time at 23°C | | 4 hours |
| Ready for traffic at 23°C | | n.a. |
| Fully cured 23°C | | 5 hours |
| Substrate temperature | | Min 5°C max 30°C |
| Max relative humidity | | Max 85% |

Technical data cured material

| Property | Method | Values |
|-----------------------------|-------------|------------------------|
| Thickness | | 0.3 mm |
| SHORE D hardness | DIN 53505 | n.a. |
| Tensile strength | DIN 53504 | |
| Elongation at Break | DIN 53504 | |
| Crack bridging ability | | 1 mm |
| Temperature resistance | | Max 90°C |
| Water penetration | | Impervious |
| Chemical Resistance | | See separate datasheet |
| Adhesion to concrete | BS/EN 24614 | >1.5 MPa |
| Abrasion resistance (Taber) | EN 1504-2 | <50 mg |
| Impact resistance | EN 1504-2 | Class II |
| Fire classification | EN 1504-2 | n.a. |



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TP - 001

EN 13813 SR-AR1-B1,5-IR4

Synthetic resins for internal uses
(Application in accordance with the newest technical information)

| | |
|---|----------------------|
| Reaction to fire: | D _{fl} |
| Release of corrosive substances (Synthetic Resin Screed): | SR |
| Water permeability: | NPD ²⁾ |
| Wear resistance (Abrasion Resistance): | < AR 1 ³⁾ |
| Bond strength: | > B 1,5 |
| Impact resistance: | < IR 4 |
| Sound insulation: | NPD ²⁾ |
| Sound absorption: | NPD ²⁾ |
| Thermal resistance: | NPD ²⁾ |
| Chemical resistance: | NPD ²⁾ |

CE-labelling

- 1) Last two digits of the year in which the ce marking was affixed.
- 2) NPD = No performance determined.
- 3) Refers to a smooth surface without broadcasting.

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